# Equilibrium data of the liquid-vapour systems containing acetone, vinyl acetate, crotonaldehyde, and acetic acid. II. Experimental data for isothermal binary systems processed by means of the Renon NRTL equation 

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#### Abstract

Isothermal equilibrium data published in [1] were processed by means of the Renon NRTL equation. The values of individual constants of the equation used are given. Furthermore, a procedure for a convenient choice of initial parameters applicable to the iterative calculation of the parameters in the NRTL equation by the Newton method is presented. The results obtained indicate a non-uniqueness of solution of the NRTL equation.

Мзотермические равновесные данные, уведенные в I части этой работы [1], были обработаны уравнением NRTL Ренона. Приводятся отдельные константы использованного уравнения. Дан также приём подходящего выбора начальных параметров для вычисления параметров уравнения NRTL итерационным методом Ньютона. Полученные данные указывают на неоднозначность решения уравнения NRTL.


The equation derived by Renon [2] was used for processing the experimental data [l]expressing the dependence of $\gamma_{i}$ on composition of the solutions containing acetone, vinyl acetate, crotonaldehyde, and acetic acid. Some problems concerning the use of this equation are discussed in this paper.

Renon derived the expression for the dependence of activity coefficients on composition in the general form

$$
\begin{equation*}
\ln \gamma_{i}=\frac{\sum_{j} \tau_{j i} G_{j i} x_{j}}{\sum_{k} G_{k i} x_{k}}+\sum_{j} \frac{x_{j} G_{i j}}{\sum_{k} G_{k j} x_{k}}\left(\tau_{i j}-\frac{\sum_{l} \tau_{l j} G_{l j} x_{l}}{\sum_{k} G_{k j} x_{k}}\right), \tag{1}
\end{equation*}
$$

where

$$
\begin{equation*}
\tau_{i j}=\frac{\left(g_{i j}-g_{i j}\right)}{R T} \tag{2}
\end{equation*}
$$

and

$$
\begin{equation*}
G_{i j}=\exp \left(-\alpha_{i j} \frac{\left(g_{i j}-g_{j j}\right)}{R T}\right) \tag{3}
\end{equation*}
$$

Renon $[3,4]$ assumed a linear temperature dependence of the parameters $\left(g_{i j}-g_{i t}\right)$ and $\alpha_{i j}$ which involves six parameters of the binary NRTL equation in the form

$$
\begin{gather*}
C_{i j}=g_{i j}-g_{i j}=C_{i j}^{0}+C_{i j}^{T}(T-273.15),  \tag{4}\\
C_{j l}=g_{j i}-g_{i i}=C_{j i}^{0}+C_{j i}^{T}(T-273.15),  \tag{5}\\
x_{i j}=\alpha_{i j}^{0}+\alpha_{i j}^{T}(T-273.15), \tag{6}
\end{gather*}
$$

where $C_{i j, j i}^{0}$ and $\alpha_{i j}^{0}$ stand for the values of parameters at ${ }^{\circ} \mathrm{C}$ and $C_{i j, j i}^{T}$ and $\alpha_{i j}^{T}$ are the temperature coefficients.

The dependence of parameters on temperature thus obtained enables us to convert the isothermal data into isobaric data or to calculate the data corresponding to a temperature different from that one used for experiment [5].

## Calculation of the parameters of the NRTL equation

The procedure recommended by Renon which is based on the Newton method of the solution of non-linear equations was used for the calculation of the parameters of the NRTL equation from experimental liquid-vapour equilibrium data.

According to literature the NRTL equation has a non-unique solution. Boyarinov [6] has shown that there are several possible sets of coefficients by means of which it is possible to obtain the sets of practically equal multicomponent equilibrium data. Greiner et al. [7] processed some data concerning liquid-liquid equilibrium and came to a similar conclusion.

In order to obtain parameters of the NRTL equation suited for the data given in [1] which show minimum deviations botween the calculated and experimental values of the vapour phase composition and of the relative pressure, the following condition has to be fulfilled

$$
\begin{equation*}
\left(\frac{\partial Q}{\partial C_{i}}\right)_{C_{j \neq 1}}=0 \quad(i=1,2, \quad k) \tag{7}
\end{equation*}
$$

System (7) has as many equations as the number of parameters of the NRTL equation considered. Equation (20) of Part I of this study [1] was used as a minimization function. The linearization of the system and the calculation of coefficients were performed by the Newton method described elsewhere [4, 8].

## Selection of parameters for the first estimate

According to literary data the values of parameters $C_{i}\left(C_{12}, C_{21}, \alpha_{12}\right)$ are in the intervats $C_{12} \in(-1000 ; 2000) ; C_{21} \in(-1000 ; 2000)$, and $\alpha_{12} \in(0 ; 1)$ for most binary systems. The procedure for the first estimate of parameters at a certain temperature was as follows:
a) Choice of arbitrary values of initial parameters $C_{12}, C_{21}$, and $\alpha_{12}$ and calculation of the refined parameters.
b) Parameter $\alpha_{12}$ is fixed during calculation and the other two parameters are subjected to iteration.
c) Analysis of the network of parameters $C_{i}\left(C_{12}, C_{21}, \alpha_{12}\right)$ in which there are two possible procedures:
ca) $\alpha_{12}$ is arbitrary for initial calculation of the network;
cb) $\alpha_{12}$ is constant and selected from physicochemical properties of the substances
while the parameters found for the minimum of function $Q$ serve as data of the first estimate for calculation.

For all binary systems described in Part I of this study $\lceil 1\rceil$ the initial values of parameters were assumed to be $\left.C_{i}^{\prime \prime}(800) ; 800 ; 0.3\right)$ and thus the value of minimization function was calculated. It was found that the result obtained was not satisfactory. The function


Fi.. 1. Network for the determination of parameters of the NRTL equation.
$Q$ had a too high value for the finite solution and $\alpha_{i j}$ almost always converged to a value approximating one unit for the number of iterations equalling 70. Since these results were not satisfactory, we fixed $\alpha_{i \prime}=$ const during calculation while the initial values of other two parameters used for starting iteration were $C_{i}^{\theta}(800 ; 800)$. The values of the minimization function $Q$ and the corresponding parameters $C_{i}$ thus calculated were also unsatisfactory and for this reason we proceeded to the so-called analysis of parameter network. The detailed results of these solutions are presented in full in [8]. The procedure was as follows: For various combinations of parameters $C_{12}$ and $C_{21}$ varying by the value $1 C=200$ (Fig. 1) at a constant value of $\alpha_{12}$ the value of the minimization function $Q$ was calculated. For each temperature the smallest three values of $Q$ and the corresponding parameters $C_{12}, C_{21}$, and $\alpha_{12}$ were selected. From these results the parameters of eqns (4-6) $C_{12}^{0}, C_{12}^{T}, C_{21}^{0}, C_{21}^{T}, \alpha_{12}^{0}, \alpha_{12}^{T}$ were determined for individual systems by the method of least squares. The parameters thus obtained were used as parameters for the first estimate allowing to solve the NRTL equation of binary mixtures (eqn (1)) by the Newton method. The values of these parameters applied to individual systems are listed in Table 1.

It is worth mentioning that the selected three least values of the minimization function $Q$, though not quite equal, do not give substantial differences between $\Delta y$ and $\Delta P_{\text {rel }}$. In some cases two values of the function $Q$ are equal or very near but the corresponding values of parameters are rather different.

The detailed procedure with particular steps of solution and complete results is presented in full extent in [8].

## Discussion

The values of $\Delta y$ and $\Delta P_{\text {rel }}$ obtained for individual binary systems by means of the parameters calculated by the above procedure are presented in Table 1.
A comparison of the results obtained by means of the NRTL equation involving six parameters with the results obtained by means of the Wilson equation involving

| System | $C_{i s}^{0}$ | $C_{i j}^{T}$ | $C_{j 1}^{0}$ | $C^{T}$ |  |  | $\Delta y \cdot 10^{2}$ | $\Delta P_{\text {rel }} \cdot 10^{2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Acetone-vinyl acetate | -324.35 | 4.8592 | 413.15 | -2.202 | -0.0641 | 0.0115 | 0.36 | 0.47 |
| Acetone - vinyl acetate | 156.96 | 1.1435 | -95.19 | 1.6239 | 0.5378 | -0.011 | 0.43 | 0.79 |
|  | 1100.0 | -76.4 | -1170 | 87.1 | 0.0545 | -0.0007 | 0.28 | 0.75 |
|  | 2211.1 | -138.7 | -2391.4 | 152.86 | 0.0192 | -0.0002 | 0.37 | 0.67 |
|  | -499.63 | 18.582 | 606.50 | -16.77 | 1.5760 | -0.0315 | 0.34 | 0.83 |
|  | 475.81 | $-38.77$ | -524.7 | 48.434 | 0.1229 | -0.0013 | 0.33 | 0.68 |
|  | 1079.1 | -85.86 | - 1159.3 | 96.298 | 0.0261 | -0.0002 | 0.30 | 0.71 |
|  | 140.29 | $-27.63$ | -120.5 | 34.218 | 0.1085 | -0.0011 | 0.34 | 0.51 |
| Acetone-crotonaldehyde | -23.95 | $-26.98$ | 724.69 | 14.925 | 0.3474 | $-0.0063$ | 2.94 | 8.04 |
| Acetone-erotonaldehydo | -834.0 | 17.3 | 943.0 | -13.1 | -0.677 | 0.0305 | 0.92 | 2.24 |
|  | -3003 | 55.872 | 3321.4 | -55.31 | -0.146 | 0.0069 | 0.65 | 1.36 |
|  | $-578.6$ | 12.321 | 768.95 | -10.66 | -0.4625 | 0.0266 | 1.07 | 2.86 |
|  | -1453.9 | 28.699 | 1589.0 | -24.46 | -0.5693 | 0.0238 | 0.61 | 1.27 |
|  | -3364.9 | 61.934 | 3770.9 | -62.92 | -0.1134 | 0.0056 | 0.49 | 1.31 |
|  | -3509.1 | 64.537 | 3897.7 | -65.35 | -0.1025 | 0.0051 | 0.63 | 1.36 |
|  | -3049.7 | 56.844 | 3350.8 | -55.93 | -0.1528 | 0.0072 | 0.67 | 1.48 |
| Acetone-acetic acid | -421.75 | -8.42 | 591.13 | 9.81 | 0.4424 | $-0.005$ | 2.54 | 10.2 |
|  | 483.98 | $-3.879$ | -365.4 | 0.966 | 0.7499 | $-0.0077$ | 2.00 | 8.97 |
|  | -386.54 | $-0.18$ | 379.68 | 0.921 | 0.2950 | 0.0020 | 2.15 | 9.41 |
|  | $-172.77$ | $-0.43$ | 188.96 | -0.027 | 0.739 | $-0.008$ | 2.56 | 10.4 |
|  | -217.90 | -0.347 | 234.96 | -0.676 | 0.559 | -0.003 | 2.58 | 10.5 |
|  | 580.11 | $-7.238$ | --366.9 | 2.598 | 1.0133 | $-0.0004$ | 1.89 | 8.48 |
|  | -1053.9 | $-0.068$ | 1016.0 | 7.243 | $-0.052$ | 0.0045 | 1.75 | 8.23 |
|  | $-123.72$ | -6.93 | 361.79 | 2.09 | 1.272 | $-0.023$ | 2.43 | 10.2 |
|  | 365.09 | -1.82 | -399.3 | 1.544 | 0.0986 | -0.0004 | 2.15 | 9.44 |

Table 1 (Continued)

| System | $C_{\text {s }}^{0}$ | $C_{t}^{T}$ | $C^{0}$ | $C_{\text {A }}{ }^{\boldsymbol{T}}$ | $\alpha_{i,}^{0}$ |  | $\Delta y \cdot 10^{2}$ | $\Delta P_{\text {rel }} \cdot 10^{2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Vinyl acetate--crotoneldehyde | 897.22 | -12.09 | -771.7 | 13.88 | 0.5033 | 0.0126 | 0.53 | 1.28 |
|  | -249.0 | 3.87 | 385.0 | -2.2 | --0.253 | 0.0092 | 0.55 | 0.75 |
|  | 2188.2 | -29.27 | -1787 | 27.18 | -0.956 | 0.0239 | 0.99 | 2.72 |
|  | 789.0 | -10.3 | -671.0 | 12.2 | -0.54 | 0.0135 | 0.53 | 0.85 |
|  | -477.0 | 7.73 | 547.0 | -5.36 | -1.26 | 0.0323 | 0.56 | 0.61 |
|  | 1183.7 | -14.06 | -944.5 | 13.11 | 1.4861 | 0.0331 | 1.27 | 2.50 |
|  | 719.92 | -9.668 | -592.0 | 11.42 | 0.4914 | 0.0123 | 0.53 | 0.89 |
|  | -190.69 | 2.94 | 323.89 | $-1.23$ | $-0.35$ | 0.0100 | 0.54 | 0.79 |
|  | 192.83 | -2.54 | -61.05 | 4.085 | 2.1249 | -0.0282 | 0.61 | 0.79 |
| Vinyl acetate-acetic acid | $-151.20$ | -0.905 | 225.39 | 1.064 | -0.084 | 0.0026 | 1.34 | 2.18 |
|  | -79.51 | 1.007 | 489.84 | 1.02 | 0.1906 | 0.0007 | 1.35 | 2.14 |
|  | 141.32 | 2.530 | 339.09 | -4.11 | 1.3466 | -0.0191 | 1.49 | 2.22 |
|  | 204.96 | -0.134 | 210.91 | -0.08 | 0.569 | -0.002 | 1.45 | 2.22 |
|  | 161.49 | -9.577 | 199.42 | 10.77 | 0.0963 | $-0.0006$ | 1.22 | 2.19 |
|  | -13.098 | -4.489 | 574.22 | 5.901 | 0.3829 | -0.0022 | 2.75 | 5.02 |
|  | 147.23 | -0.315 | 246.46 | 0.256 | 0.0672 | -0.0003 | 1.30 | 2.21 |
|  | 61.283 | -4.747 | 337.08 | 5.079 | 0.1407 | -0.0007 | 1.25 | 2.12 |
|  | 535.42 | -20.51 | -128.4 | 24.29 | 0.3734 | -0.0039 | 1.75 | 3.13 |
| Crotonaldehyde-acetic acid | 573.89 | 1.3738 | -178.0 | -1.19 | 0.3074 | -0.0008 | 1.29 | 1.76 |
|  | 424.35 | 56.728 | -196.4 | -46.38 | 0.0454 | -0.0002 | 0.83 | 1.45 |
|  | 560.73 | 48.092 | -283.5 | -38.93 | 0.0564 | -0.0003 | 0.75 | 1.37 |
|  | 238.07 | 8.9486 | 73.779 | -7.024 | 0.334 | -0.002 | 1.19 | 1.56 |
|  | 507.91 | 12.727 | -111.7 | $-9.323$ | 0.3208 | 0.0019 | 0.77 | 1.41 |
|  | -44.48 | 8.5553 | 334.75 | -6.849 | 0.3793 | 0.0022 | 1.61 | 2.13 |
|  | 717.82 | 1.56 | -328.5 | -1.36 | 0.228 | $-0.0005$ | 1.29 | 2.04 |
|  | 413.20 | 54.581 | $-181.4$ | -44.54 | 0.0478 | $-0.0003$ | 0.83 | 1.43 |
|  | 1407.8 | 3.8 | -646.2 | -3.13 | 0.2369 | -0.0008 | 1.22 | 2.24 |

the dependence of parameters on temperature (see Table 12 in Part I of this study [1]) shows that the NRTL equation is unambiguously more suited for the acetone-vinyl acetate and acetone-crotonaldehyde systems. The Wilson equation is without doubt more suited for the acetone-acetic acid and vinyl acetate--crotonaldehyde systems. For the vinyl acetate-acetic acid and crotonalde-hyde-acetic acid systems the value of $\Delta y$ calculated according to the Wilson equation is smaller, but the value of $\Delta P_{\text {rel }}$ is smaller if it is calculated according to the NRTL equation.

## Conclusion

In presented paper the isothermal binary liquid-vapour equilibrium data obtained for the acetone - vinyl acetate - crotonaldehyde-acetic acid systems are processed by means of the Renon NRTL equation. The results are compared with the results obtained by means of the Wilson equation for the systems investigated, but it is not possible to decide unambiguously which of these two equations is more serviceable.

A precedure for the selection of the parameters for the first estimate allowing to proceed to the itzrativs solution of the NRTL equation by the Newton method is briefly described. It was found that more solutions of the NRTL equation were possible on the basis of which it could be concluded that the parameters were more of a mathematical than of an exact physical importance.

## Symbols

$C$ difference between the parameters of the NRTL equation (cal mol ${ }^{-1}$ )
$G$ coefficient in eqn (1)
$g$ parameter of the NRTL equation (cal mol ${ }^{-1}$ )
$Q$ minimization function
$R$ universal gas constant (cal mol ${ }^{-1} \mathrm{~K}^{-1}$ )
$T$ temperature (K)
$x$ composition of liquid phase
$\alpha$ nonrandomness parameter
$\gamma$ activity coefficient
$\tau$ coefficient in eqn (1)

## Bottom-indices

$i, j, k$ designation of a component

## Top-indices

0 designation of zero temperature
$T$ designation of temperature $T$

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